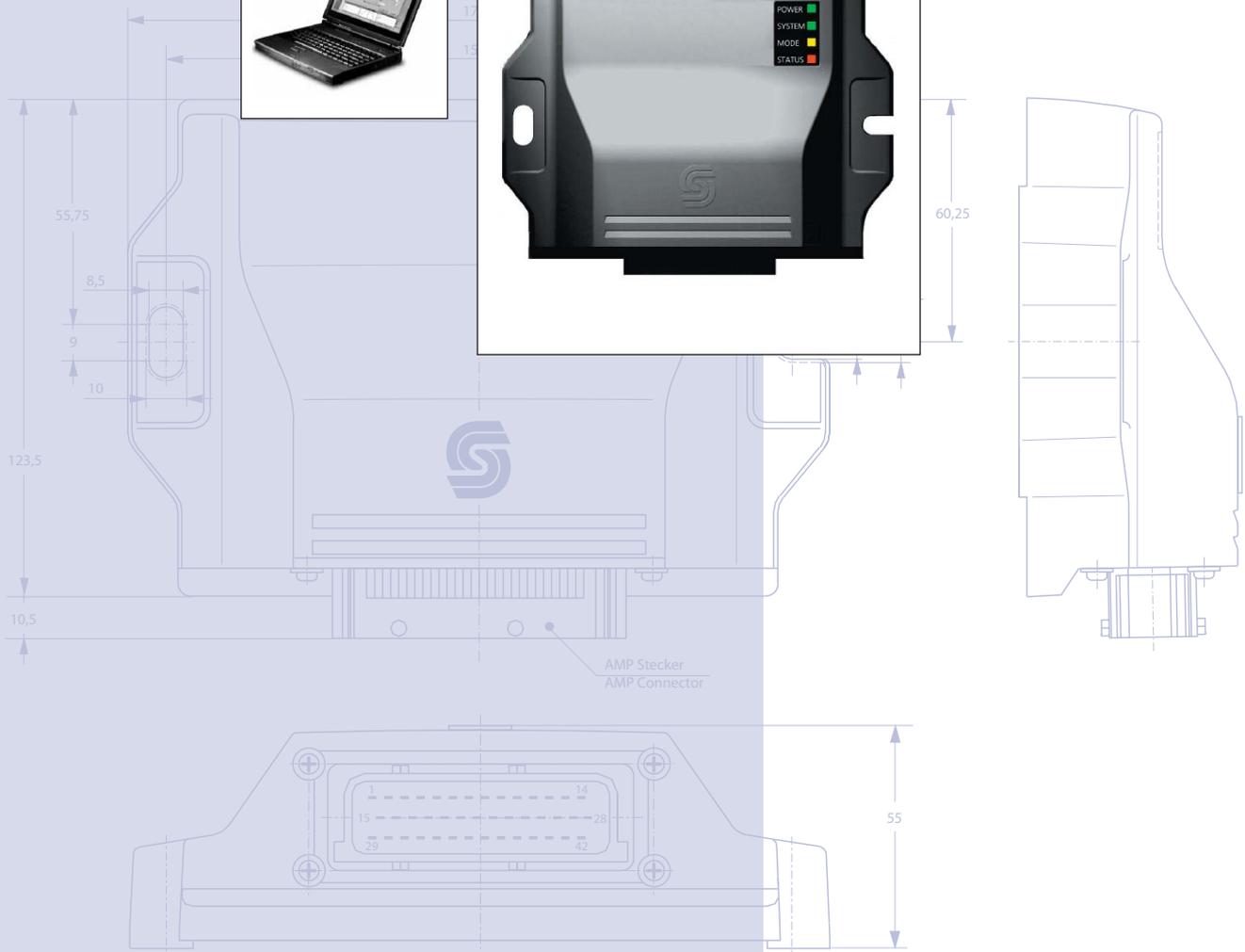


Technical  
Information



#### DESCRIPTION

The Sauer-Danfoss S1X Mobile Microcomputer is a digital electronic, designed for open loop as well as closed loop mobile off-road system applications. State of art controls in mobile applications driving rotary and linear actuators (hydrostatic transmissions, hydraulic cylinders etc.) are to be more flexible and intelligent. The robust design of the S1X digital electronic series provides best for this.

The design provides the required performance for a mobile environment and high performance, 16 bit microcontroller provides the capability for future expansion. It is possible to load several software programs via RS232 interface for various series without any hardware change. This feature makes it possible for an unexperienced operator to use standard hardware for different applications while the appropriate software is selected.

The S1X software and hardware is developed for easy communication between the controller. Especially developed tools can be used to optimize the performance during production. This facility simplifies start-up, field service and stock.

#### FEATURES

- Environmentally proofed for mobile applications.
- Supply voltage  $12V_{DC}$  or  $24V_{DC}$ .
- Software changes without hardware operations.
- Individual setup per software possible.
- Visual error output (Blink code for red Error LED).
- Diagnostic functions and emergency routines.
- Communication between S1X and Laptop via RS232.
- Update Software download.

#### TECHNICAL DATA

Supply voltage:	$12V_{DC}$ or $24V_{DC}$
Battery input current:	max. 6,5 A
Sensor voltage:	$5V_{DC}$ up to 200 mA
LED outputs:	2 (under software control). 2 (for internal voltages). All visible from outside the enclosure.
Communication:	RS232 full buffered.
CAN Interface:	Optional Specification V2.0 Part B (active). Physical layer: Standard ISO 11898 (High-Speed)
Electrical connections:	42pin board-mounted AMP I/O connector.
Operation temperature:	$-40^{\circ}C$ to $+70^{\circ}C$
Moisture:	Protected against 95 % relative humidity and high pressure wash-downs.
Vibration:	Random 50 to 2000 Hz for 2 h in each of 3 orthogonal axes at 5.58 g.
Shock:	50 g for 11 ms in all 3 axes for a total of 18 shocks.
Electrical:	The S1X is protected for short circuits to ground. The supply voltage must only be connected to the pins defined in a system connection diagram. Otherwise damage to the controller is possible. Withstands reverse polarity, over voltage, voltage transients, static discharge, EMI/RFI and load dump.

© 2002, Sauer-Danfoss

Sauer-Danfoss can accept no responsibility for possible errors in catalogues, brochures and other printed material. Sauer-Danfoss reserves the right to alter its products without prior notice. This also applies to products already ordered provided that such alterations can be made without subsequent changes being necessary in specifications already agreed. All trademarks in this material are properties of the respective companies. Sauer-Danfoss and the Sauer-Danfoss logotype are trademarks of the Sauer-Danfoss Group. All rights reserved.

**S1X-11 G2 AMP K196**

I/O Functions	Description
4 Digital inputs	high side or low side switching. Selectable via software.
2 Analog inputs	0V <sub>DC</sub> to 5V <sub>DC</sub>
2 Frequency inputs	2- or 3-wire PPU. Selectable via software. 0 to 10 kHz.
2 Current feedback inputs	high current measuring up to 2 A.
4 Proportional outputs	unidirectional PWM outputs. 2 A high side switching. Can be used as digital outputs.
Controller	Intel 80C196 KC
Memory	Flash Memory: 128kByte RAM: 8kByte I <sup>2</sup> C EEPROM: 2kByte

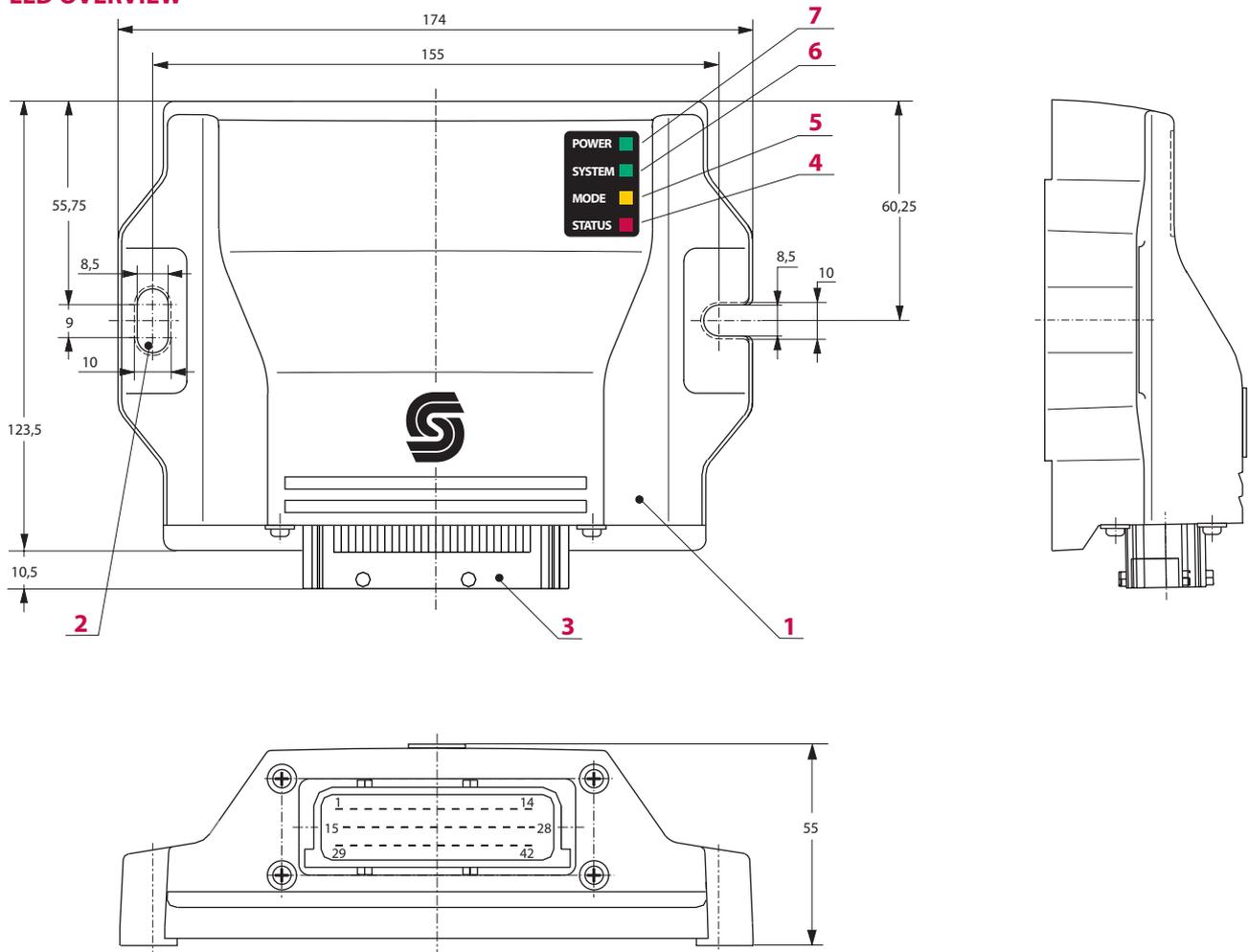
**S1X-26 G2 AMP K196C**

I/O Functions	Description
4 Digital inputs	high side or low side switching. Selectable via software.
2 Analog inputs	0V <sub>DC</sub> to 5V <sub>DC</sub>
2 Frequency inputs	2- or 3-wire PPU. Selectable via software. 0 to 10 kHz.
4 Configurable inputs	selectable via software. <ul style="list-style-type: none"> <li>• High current measuring</li> <li>• Low current measuring</li> <li>• Analog measuring</li> </ul>
4 Proportional outputs	unidirectional PWM outputs. 2 A high side switching. Can be used as digital outputs.
2 Configurable in-/outputs	selectable via software. <ul style="list-style-type: none"> <li>• Frequency input</li> <li>• Proportional output</li> </ul>
2 Digital outputs	2A high side switching.
Controller	Intel 80C196 KC
Memory	Flash Memory: 128kByte RAM: 8kByte I <sup>2</sup> C EEPROM: 2kByte
CAN interface	Specification V2.0 Part B (active). Physical layer: Standard ISO 11898 (High-Speed)

**S1X-46 G2 AMP K164C**

I/O Functions	Description
4 Digital inputs	high side or low side switching. Selectable via software.
2 Analog inputs	0V <sub>DC</sub> to 5V <sub>DC</sub>
4 Frequency inputs	2- or 3-wire PPU. Selectable via software. 0 to 10 kHz.
1 Frequency input	3-wire PPU. 0 to 10 kHz.
4 Configurable inputs	selectable via software. <ul style="list-style-type: none"> <li>• High current measuring</li> <li>• Low current measuring</li> <li>• Analog measuring</li> </ul>
6 Proportional outputs	unidirectional PWM outputs. 2 A high side switching. Can be used as digital outputs.
2 Digital outputs	2A high side switching.
Controller	Infineon SAF C164 CI-LM
Memory	Flash Memory: 512kByte RAM: 128kByte I <sup>2</sup> C EEPROM: 2kByte
CAN interface	Specification V2.0 Part B (active). Physical layer: Standard ISO 11898 (High-Speed)
Power consumption	Max. current 6.5 A overall

**LED OVERVIEW**



- |  |   |
|--|---|
| <b>1 S1X</b>                           |   |
| <b>2 Mounting slots</b>                |   |
| <b>3 AMP connector</b>                 |   |
| <b>4 Diagnostic LED red (STATUS)</b>   | <b>Error check</b><br>Lights up if an error is detected.  |
| <b>5 Diagnostic LED yellow (MODE)</b>  | <b>Software check</b><br>Flashes with approx. 0.5Hz (slow) if the program is running fine.<br>Flashes with approx. 5Hz (fast) if no program is loaded.<br>No flashing if in setup mode. |
| <b>6 Diagnostic LED green (SYSTEM)</b> | <b>5V<sub>DC</sub> internal</b><br>Lights up if 5V <sub>DC</sub> internal is O.K.   |
| <b>7 Diagnostic LED green (POWER)</b>  | <b>Battery after ignition switch</b><br>Lights up if the battery voltage is connected after ignition.   |

**ENVIRONMENTAL TESTS**

**EMC-Standards, MCES015**

Immunity	Test principle	Severity level
Radiation (stripline) Radiation (antenna)	ISO 11452-5: 12.1995 ISO 11452-2: 12.1995	100V/m (1 MHz - 200 MHz) 100V/m (200 MHz - 1000 MHz)
ESD	ISO TR 10605: 10.1995	15 kV / 8 kV
Impulsive disturbances applied to supply leads	DIN 40839 part 1: 10.1992	pulse 1: -200V pulse 2: +100V pulse 3a: -200V pulse 3b: +200V pulse 4: Us -16 / -7V pulse 5: +200V
Impulsive disturbances applied to transmitter and signal leads	DIN 40839 part 3: 12.1991	pulse 1: -60V pulse 2: +30V pulse 3a: -80V pulse 3b: +80V

Emission	Test principle	Limit value met
(Radio interference)		
Electrical disturbance field strength	Directive 95/54/EEC	EUB/narrowband EUB/broadband
Disturbance voltage	DIN 57879 part 3: 04.1981	Degree of suppression 5 (0,15 MHz - 30 MHz) Degree of suppression 4 (87,5 MHz - 108 MHz)

**Mechanical Standards, MCES015**

Mechanical vibration	Test principle	Severity level
Random	DIN IEC 68-2-34	2 h in each of 3 orthogonal axes at 5.58 g 50 Hz - 2000 Hz
Resonance Search	DIN IEC 68-2-34	10 Hz - 2000 Hz at the rate of 1 octave per minute 4g throughout sweep
Resonance Dwell time:	DIN IEC 68-2-34	4g throughout sweep 5 minutes dwell time
Mechanical Shock	DIN IEC 68-2-27	3 shocks in each direction of the three major orthogonal axes 50g throughout sweep with 11 ms

Temperature test	Test principle	Severity level
Temperature shock:	DIN IEC 68-2-38	+70°C max. temperature -40°C min. temperature 1 h dwell time 24 h test cycle time

Salt test	Test principle	Severity level
Salt spray:	DIN IEC 68-2-52	5 % NaCl at 35 °C / 72 h



S1X Mobile Microcomputer  
Technical Information  
Notes



## Our Products

Open circuit axial piston pumps  
Gear pumps and motors  
Fan drive systems  
Closed circuit axial piston pumps and motors  
Bent axis motors  
Hydrostatic transmissions  
Transit mixer drives  
Hydrostatic transaxles  
Electrohydraulics  
Integrated systems  
Microcontrollers and software  
PLUS+1™ GUIDE  
Displays  
Joysticks and control handles  
Sensors  
Orbital motors  
Inverters  
Electrohydraulic power steering  
Hydraulic power steering  
Hydraulic integrated circuits (HIC)  
Cartridge valves  
Directional spool valves  
Proportional valves

## Sauer-Danfoss Mobile Power and Control Systems – Market Leaders Worldwide

Sauer-Danfoss is a comprehensive supplier providing complete systems to the global mobile market.

Sauer-Danfoss serves markets such as agriculture, construction, road building, material handling, municipal, forestry, turf care, and many others.

We offer our customers optimum solutions for their needs and develop new products and systems in close cooperation and partnership with them.

Sauer-Danfoss specializes in integrating a full range of system components to provide vehicle designers with the most advanced total system design.

Sauer-Danfoss provides comprehensive worldwide service for its products through an extensive network of Global Service Partners strategically located in all parts of the world.

Local address:

Sauer-Danfoss (US) Company  
2800 East 13th Street  
Ames, IA 50010, USA  
Phone: +1 515 239-6000  
Fax: +1 515 239 6618

Sauer-Danfoss ApS  
DK-6430 Nordborg, Denmark  
Phone: +45 7488 4444  
Fax: +45 7488 4400

Sauer-Danfoss GmbH & Co. OHG  
Postfach 2460, D-24531 Neumünster  
Krokamp 35, D-24539 Neumünster, Germany  
Phone: +49 4321 871-0  
Fax: +49 4321 871 122

Sauer-Danfoss-Daikin LTD.  
Shin-Osaka TERASAKI 3rd Bldg. 6F  
1-5-28 Nishimiyahara, Yodogawa-ku  
Osaka 532-0004, Japan  
Phone: +81 6 6395 6066  
Fax: +81 6 6395 8585