

D04 PRO SERIES

Maximum Flow Rate: 2.9 gpm (11.2 l/min)

Maximum Pressure: 2500 psi (172 bar) for Metallic Pump Head

WANNER™ HYDRA-CELL® PRO
SEAL-LESS PUMP TECHNOLOGIES



UK
CA CE

*D04 shaft-driven with 316L
Stainless Steel pump head.*

Versatile, reliable pumps for a wide range of applications.

- Pumps the full spectrum of low-to-high viscosity fluids.
- Features a seal-less design and horizontal disk check valves that enable the pump to handle abrasives and particulates that might damage or destroy other types of pumps.
- Simple, compact design reduces initial investment and lowers maintenance costs.
- Operational efficiencies reduce energy costs.
- Tolerates non-ideal operating conditions.
- Minimizes maintenance and downtime because there are no mechanical or dynamic seals, packing, or cups to leak, wear, or replace.

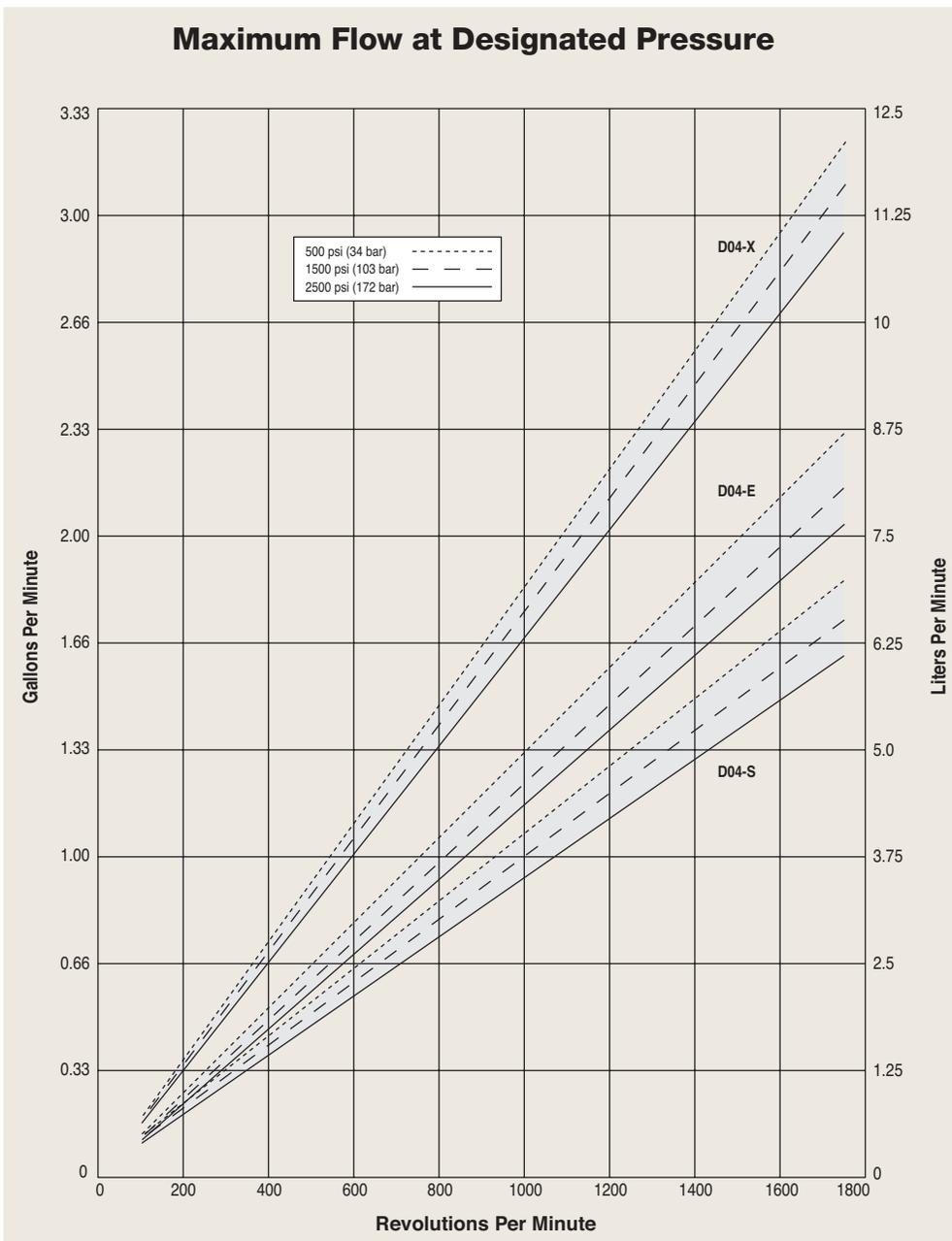
WANNER™

D04 Pro Series | Performance

Capacities

Model	Max. Input rpm	Max. Flow Capacities @2500 psi (172 bar)		Max. Inlet Pressure		Max. Discharge Pressure Metallic Heads	
		gpm	l/min	psi	bar	psi	bar
D04-X	1750	2.9	11.2	500	34	2500	172
D04-E	1750	2.0	7.7	500	34	2500	172
D04-S	1750	1.6	6.2	500	34	2500	172

Performance and specification ratings apply to D04 configurations unless specifically noted otherwise.



Due to the Wanner Engineering Continuous Improvement Program, specifications and other data are subject to change.

D04 Pro Series | Specifications

Flow Capacities @2500 psi (172 bar)

Model	rpm	gpm	l/min
D04-X	1750	2.95	11.16
D04-E	1750	2.04	7.71
D04-S	1750	1.63	6.19

Delivery @ 500 psi (34 bar)

Model	gal/rev	liters/rev
D04-X	0.0019	0.0070
D04-E	0.0013	0.0050
D04-S	0.0011	0.0041

Delivery @ 1500 psi (103 bar)

Model	gal/rev	liters/rev
D04-X	0.0018	0.0067
D04-E	0.0012	0.0047
D04-S	0.0010	0.0039

Delivery @ 2500 psi (172 bar)

Model	gal/rev	liters/rev
D04-X	0.0017	0.0064
D04-E	0.0012	0.0044
D04-S	0.0009	0.0035

Maximum Discharge Pressure

Metallic Heads: 2500 psi (172 bar)

Maximum Inlet Pressure

Metallic Heads: 500 psi (34 bar)

Maximum Operating Temperature

Metallic Heads: 250°F (121°C)
Consult factory for correct component selection for temperatures from 160°F (71°C) to 200°F (93.3°C).

Calculating Required Power

$$\frac{6 \times \text{rpm}}{63,000} + \frac{\text{gpm} \times \text{psi}}{1,460} = \text{electric motor hp}$$

$$\frac{6 \times \text{rpm}}{84,428} + \frac{\text{l/min} \times \text{bar}}{511} = \text{electric motor kW}$$

Attention!

When using a variable frequency drive (VFD) controller, calculate the hp or kW at minimum and maximum pump speed to ensure the correct hp or kW motor is selected. Note that motor manufacturers typically de-rate the service factor to 1.0 when operating with a VFD.

Calculating Pulley Size

$$\frac{\text{motor pulley OD}}{\text{pump rpm}} = \frac{\text{pump pulley OD}}{\text{motor rpm}}$$

Maximum Solids Size 200 microns

Inlet Port 1/2 inch NPT
600lb ANSI RF flange

Discharge Port 1/2 inch NPT
2500lb ANSI RF flange

Shaft Diameter 7/8 inch (22.2 mm)

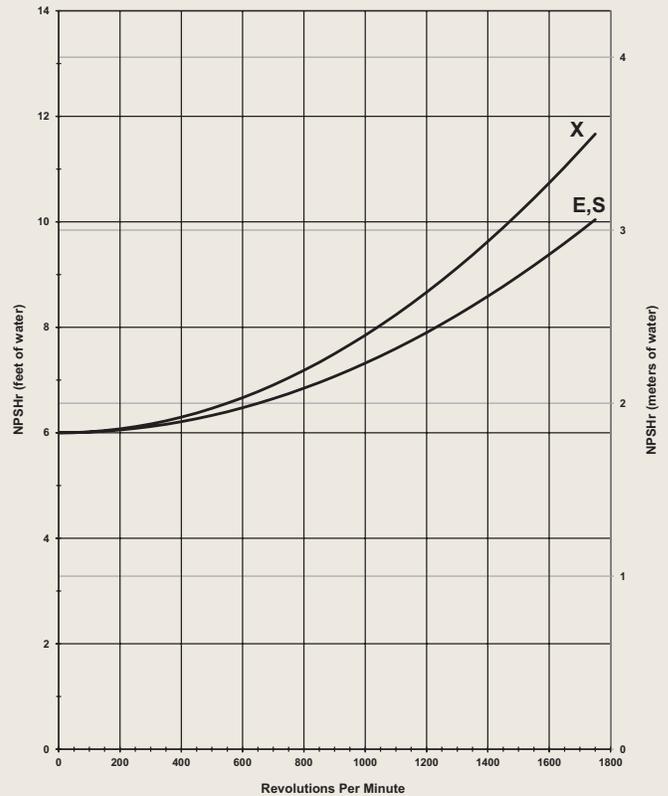
Shaft Rotation Reverse (bi-directional)

Bearings Precision ball bearings

Oil Capacity 1.1 US quarts (1.05 liters)

Weight 37 lbs. (16.8 kg)

Net Positive Suction Head (NPSHr)



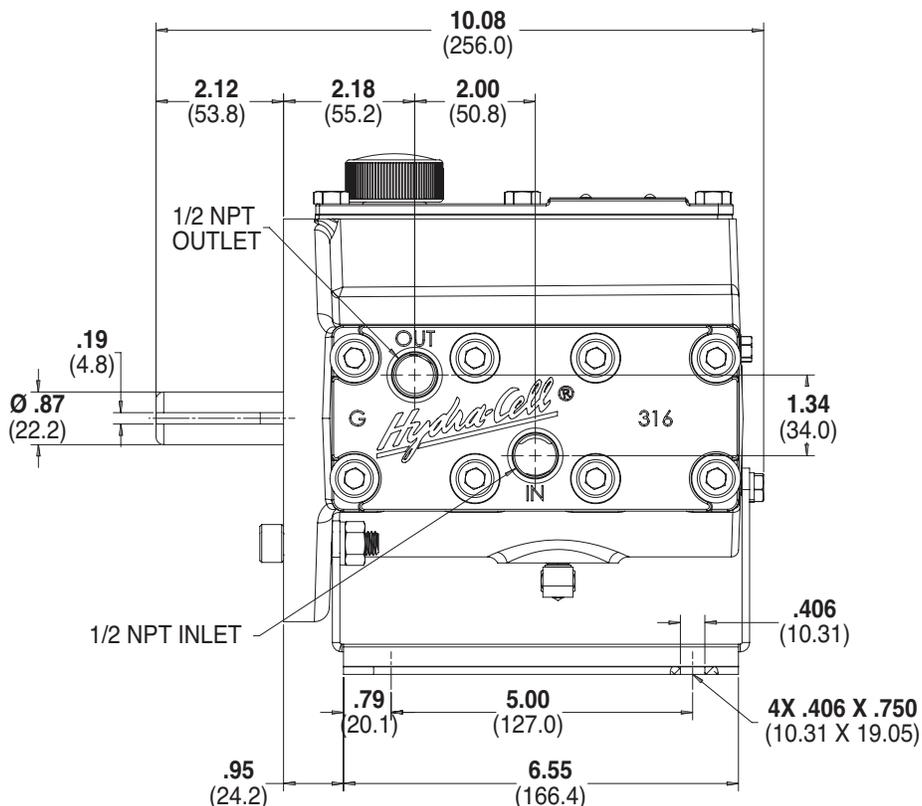
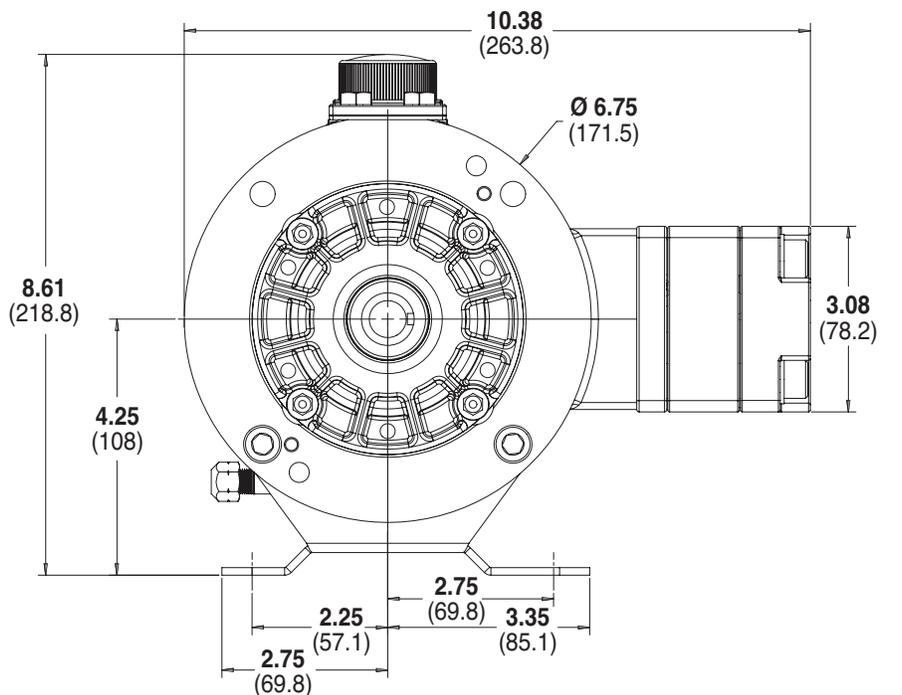
Suction Lift

Each Hydra-Cell pump has different lift capability depending on model size, cam angle, speed, and fluid characteristics. To ensure that your specific lift characteristics are met, refer to the inlet calculations regarding friction, and acceleration head losses in your Hydra-Cell Product Manual. Compare those calculations to the NPSHr curves above.

Due to the Wanner Engineering Continuous Improvement Program, specifications and other data are subject to change.

D04 Pro Series | Representative Drawings

D04 Models with Metallic Pump Head Inches (mm)



Note: Dimensions are for reference only. Contact factory for certified drawings.

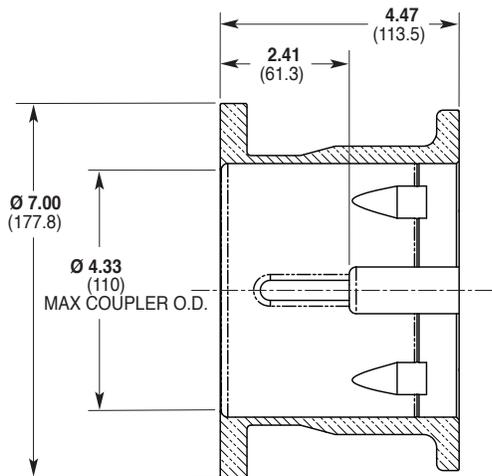
D04 Pro Series | Adapters / Valves

Pump/Motor Adapter Inches (mm)

Part Number: A04-001-1202

Must be ordered separately for D04 models for use with 56C, 143TC and 145TC frame motors.

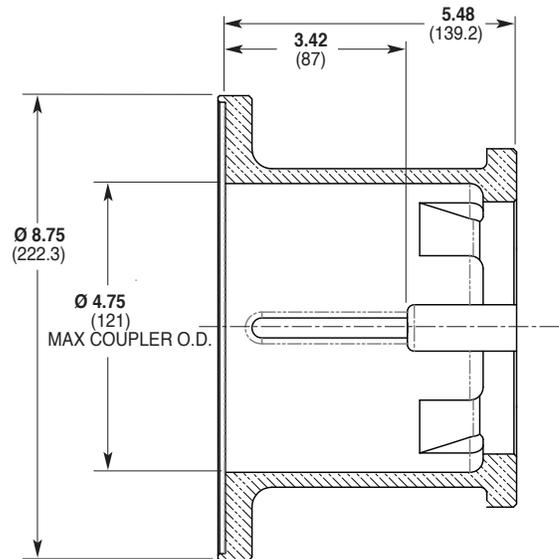
Metric adapter available - consult factory.



Part Number: A04-002-1202

Must be ordered separately for D04 models for use with 182TC, 184TC, 213TC and 215TC frame motors.

Metric adapter available - consult factory.



Valve Selection

A seal-less **C62 Pressure Regulating Valve** is recommended for Hydra-Cell Pro D04 pumping systems, especially for high-pressure requirements or when handling dirty fluids.



For complete specifications and ordering information, consult the Hydra-Cell Master Catalog.

D04 Pro Series | How to Order

Ordering Information

A complete D04 Series Model Number contains 12 digits including 8 customer-specified design and materials options, for example: D04SABTHFECG.

1	2	3	4	5	6	7	8	9	10	11	12
D	0	4		A							

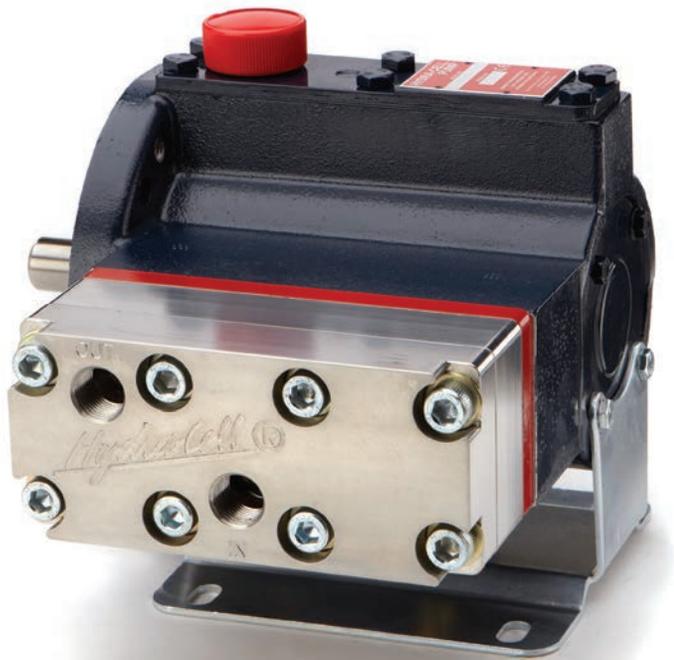
Digit	Order Code	Description
1-3		Pump Configuration
	D04	Shaft-driven (NPT Ports)* *Pump/motor adapters ordered separately. See previous page.
4		Hydraulic End Cam
	X	Max 2.9 gpm (11.2 l/min) @ 1750 rpm
	E	Max 2.0 gpm (7.7 l/min) @ 1750 rpm
	S	Max 1.6 gpm (6.2 l/min) @ 1750 rpm
5		Pump Head Version
	A	NPT Ports
6		Pump Head Material
	B	Brass
	R	304 Stainless Steel
	S	316L Stainless Steel
	T	Hastelloy C
7		Diaphragm & O-ring Material
	E	EPDM (requires EPDM-compatible oil – Digit 12 oil code J)
	G	FKM
	J	PTFE
	P	Neoprene
	T	Buna-N
8		Valve Seat Material
	D	Tungsten Carbide
	H	17-4 Stainless Steel
	N	Nitronic
	T	Hastelloy C
9		Valve Material
	D	Tungsten Carbide
	F	17-4 Stainless Steel
	N	Nitronic 50
	T	Hastelloy C

Digit	Order Code	Description
10		Valve Springs
	E	Elgiloy
	S	316L Stainless Steel
	T	Hastelloy C
11		Valve Spring Retainers
	C	Celcon
	H	17-7 Stainless Steel
	M	PVDF
	P	Polypropylene
	T	Hastelloy C
	Y	Nylon
12		Hydra-Oil
	G	5W30 cold-temp severe-duty synthetic oil
	J	EPDM-compatible oil
	K	Food-contact oil

D04 Pro Series | Options

Consult the Hydra-Cell Master Catalog for:

- Motors, bases, couplings and other pump accessories
- Hydra-Oil selection and specification information
- Design considerations, installation guidelines, and other technical assistance in pump selection

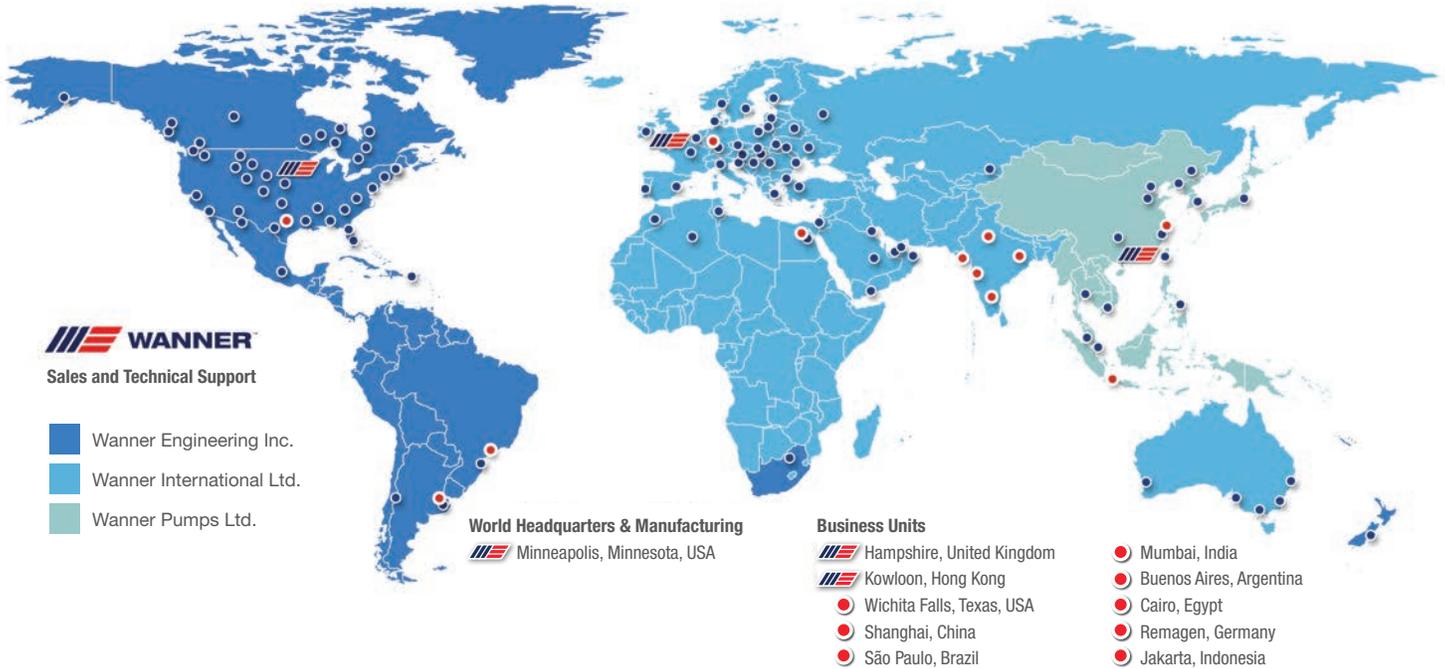


D04 shaft-driven with 316L Stainless Steel pump head.



D04 shaft-driven with Brass pump head.

Partners in over 70 countries



Wanner worldwide

GLOBAL SALES & TECHNICAL SUPPORT

WANNER ENGINEERING, INC.™

WORLD HEADQUARTERS & MANUFACTURING

Minneapolis, Minnesota USA
t: 612-332-5681
e: sales@wannereng.com
Hydra-Cell.com

REGIONAL OFFICE

Wichita Falls, Texas USA
t: 940-322-7111
e: sales@wannereng.com

LATIN AMERICAN OFFICE

São Paulo, Brazil
t: +55 (11) 99582-1969
e: mmagoni@wannereng.com
Hydra-Cell-Pumps.com.br

WANNER INTERNATIONAL, LTD.™

UNITED KINGDOM

8 & 9 Fleet Business Park
Sandy Lane • Church Crookham
Hampshire UK GU52 8BF

t: +44 (0) 1252 816847
e: support@wannerint.com
Hydra-Cell.co.uk

WANNER PUMPS, LTD.™

Kowloon, HONG KONG

t: +852 3428 6534
e: sales@wannerpumps.com
WannerPumps.com

Shanghai, CHINA
t: +86-21-6876 3700
e: sales@wannerpumps.com
WannerPumps.com

